



NI BASIS LEGIERUNGEN

Legierungszuschläge gültig ab

1. Okt. 09

BÖHLER	MARKT				BLANK	FREIFORM
Marke	Bezeichnung	HALBZEUG	STAB	WALZDRAHT	STAHL	SCHMIEDESTK
BÖHLER	MARKET	semi- finished			bright bars	
GRADE	designation	products	bars	wire rod	wire products	Open die forge
		Euro/ to	Euro/ to	Euro/ to	Euro/ to	Euro/ to
L303		4.879	5.322	5.100	5.987	7.344
L304		3.680	4.014	3.847	4.516	5.539
L306	Alloy 080A	3.867	4.218	4.042	4.745	5.821
L307	Alloy 090	4.004	4.368	4.186	4.914	6.028
L311	Alloy 901	3.960	4.320	4.140	4.860	5.962
L315	Alloy 101	4.241	4.626	4.433	5.204	6.384
L319	Alloy 263	5.275	5.754	5.514	6.473	7.941
L321	Alloy 617	5.935	6.474	6.204	7.283	8.934
L326	Alloy 520	5.214	5.688	5.451	6.399	7.849
L328	Alloy 022	6.518	7.110	6.814	7.999	9.812
L330SA	Alloy 276	7.172	7.824	7.498	8.802	10.797
L331	Alloy 625	5.786	6.312	6.049	7.101	8.711
L333	Alloy 004	7.288	7.950	7.619	8.944	10.971
L334SA	Alloy 718	4.054	4.422	4.238	4.975	6.102
L335	Alloy 750	3.905	4.260	4.083	4.793	5.879
L343	Alloy 718API	4.054	4.422	4.238	4.975	6.102
L344	Alloy 625LF	5.891	6.426	6.158	7.229	8.868
L351	Alloy 751	3.905	4.260	4.083	4.793	5.879
L329	Alloy HX	4.895	5.340	5.118	6.008	7.369
L380	Alloy 080A HT	3.867	4.218	4.042	4.745	5.821



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BÖHLER Marke	MARKT Bezeichnung	HALBZEUG	STAB	WALZDRAHT	BLANK STAHL	FREIFORM SCHMIEDESTK
BÖHLER GRADE	MARKET designation	semi- finished products	bars	wire rod	bright bars wire products	Open die forge
		SFR/ to	SFR/ to	SFR/ to	SFR/ to	SFR/ to
L303		7.392	8.064	7.728	9.072	11.128
L304		5.575	6.082	5.829	6.842	8.393
L306	Alloy 080A	5.859	6.391	6.125	7.190	8.820
L307	Alloy 090	6.067	6.618	6.343	7.446	9.133
L311	Alloy 901	6.000	6.546	6.273	7.364	9.033
L315	Alloy 101	6.425	7.009	6.717	7.885	9.673
L319	Alloy 263	7.992	8.718	8.355	9.808	12.031
L321	Alloy 617	8.992	9.809	9.401	11.036	13.537
L326	Alloy 520	7.900	8.618	8.259	9.696	11.893
L328	Alloy 022	9.875	10.773	10.324	12.120	14.867
L330SA	Alloy 276	10.867	11.855	11.361	13.337	16.360
L331	Alloy 625	8.767	9.564	9.165	10.759	13.198
L333	Alloy 004	11.042	12.046	11.544	13.552	16.623
L334SA	Alloy 718	6.142	6.700	6.421	7.538	9.246
L335	Alloy 750	5.917	6.455	6.186	7.262	8.908
L343	Alloy 718API	6.142	6.700	6.421	7.538	9.246
L344	Alloy 625LF	8.925	9.737	9.331	10.954	13.437
L351	Alloy 751	5.917	6.455	6.186	7.262	8.908
L329	Alloy HX	7.417	8.091	7.754	9.103	11.166
L380	Alloy 080A HT	5.859	6.391	6.125	7.190	8.820



NI BASED SUPERALLOYS

ALLOY EXTRA VALID WITH **1. Okt. 09**

BÖHLER Marke	MARKT Bezeichnung	HALBZEUG	STAB	WALZDRAHT	BLANK STAHL	FREIFORM SCHMIEDESTK
BÖHLER GRADE	MARKET designation	semi- finished products	bars	wire rod	bright bars wire products	Open die forge
		GBP/ to	GBP/ to	GBP/ to	GBP/ to	GBP/ to
L303		4.339	4.733	4.536	5.325	6.532
L304		3.273	3.570	3.421	4.016	4.927
L306	Alloy 080A	3.439	3.751	3.595	4.220	5.177
L307	Alloy 090	3.561	3.885	3.723	4.371	5.361
L311	Alloy 901	3.522	3.842	3.682	4.322	5.302
L315	Alloy 101	3.772	4.114	3.943	4.629	5.678
L319	Alloy 263	4.691	5.118	4.904	5.757	7.062
L321	Alloy 617	5.278	5.758	5.518	6.478	7.946
L326	Alloy 520	4.637	5.059	4.848	5.691	6.981
L328	Alloy 022	5.797	6.324	6.060	7.114	8.727
L330SA	Alloy 276	6.379	6.959	6.669	7.828	9.603
L331	Alloy 625	5.146	5.614	5.380	6.316	7.747
L333	Alloy 004	6.482	7.071	6.776	7.955	9.758
L334SA	Alloy 718	3.605	3.933	3.769	4.425	5.427
L335	Alloy 750	3.473	3.789	3.631	4.262	5.229
L343	Alloy 718API	3.605	3.933	3.769	4.425	5.427
L344	Alloy 625LF	5.239	5.715	5.477	6.430	7.887
L351	Alloy 751	3.473	3.789	3.631	4.262	5.229
L329	Alloy HX	4.354	4.749	4.552	5.343	6.554
L380	Alloy 080A HT	3.439	3.751	3.595	4.220	5.177



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BÖHLER GRADE	MARKET designation	semi- finished products	bars	wire rod	bright bars wire products	Open die forge
		USD/ to	USD/ to	USD/ to	USD/ to	USD/ to
L303		7.102	7.748	7.425	8.716	10.692
L304		5.357	5.844	5.600	6.574	8.064
L306	Alloy 080A	5.629	6.141	5.885	6.908	8.474
L307	Alloy 090	5.829	6.359	6.094	7.154	8.775
L311	Alloy 901	5.765	6.289	6.027	7.075	8.679
L315	Alloy 101	6.173	6.735	6.454	7.576	9.294
L319	Alloy 263	7.679	8.377	8.028	9.424	11.560
L321	Alloy 617	8.639	9.425	9.032	10.603	13.006
L326	Alloy 520	7.591	8.281	7.936	9.316	11.427
L328	Alloy 022	9.488	10.351	9.919	11.645	14.284
L330SA	Alloy 276	10.441	11.390	10.916	12.814	15.718
L331	Alloy 625	8.423	9.189	8.806	10.338	12.681
L333	Alloy 004	10.609	11.574	11.091	13.020	15.972
L334SA	Alloy 718	5.901	6.438	6.169	7.242	8.884
L335	Alloy 750	5.685	6.202	5.943	6.977	8.558
L343	Alloy 718API	5.901	6.438	6.169	7.242	8.884
L344	Alloy 625LF	8.575	9.355	8.965	10.524	12.910
L351	Alloy 751	5.685	6.202	5.943	6.977	8.558
L329	Alloy HX	7.126	7.774	7.450	8.746	10.728
L380	Alloy 080A HT	5.629	6.141	5.885	6.908	8.474